

# Work Order ID 123170

July-30-14 11:08:18 AM

**\*123170\***

Page 1

Item ID: D5117-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket  
 Start Date: 7/30/14 Start Qty: 5.00 **\*5\*** Cust Item ID:  
 Required Date: 7/31/14 Req'd Qty: 5.00 **\*5\*** Customer:

## Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| D5117                          | A                        |                      |         |        |              |               |               |                  |                |

100 0.00  
**\*100\***  
 Small Fab Memo 0.00 5 FF14-07-31  
 Small Fab 1-CUT GASKET USING DT10051  
 2-PUNCH HOLES USING DT10052

110 0.00  
**\*110\***  
 QC Memo 0.00 5  
 Quality Control

120 0.00  
**\*120\***  
 Packaging Memo 0.00 5x DAS 28 9-89  
 Packaging

DAS 16 9-89 14/08/01

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**\*123170\***

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Item ID: D5117-5

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Gasket

Start Date: 7/30/14

Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 7/31/14

Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

14/8/15 JF

U 1408-01

# Picklist Print

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Work Order ID: 123170

\*123170\*

Parent Item: D5117-5

\*D5117-5\*

Parent Item Name: Gasket

Start Date: 7/30/14

Required Date: 7/31/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 14-05-22 JLM VERIFIED BY:DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

8623K338

Purchased

No

sf

16.0000

1

\*8623K338\*

Silicon Rubber 1/8" (SOFT)

\*\*

FF 14-07-31

Location

Loc Qty

Loc Code

MAT052

16

127443

16

1

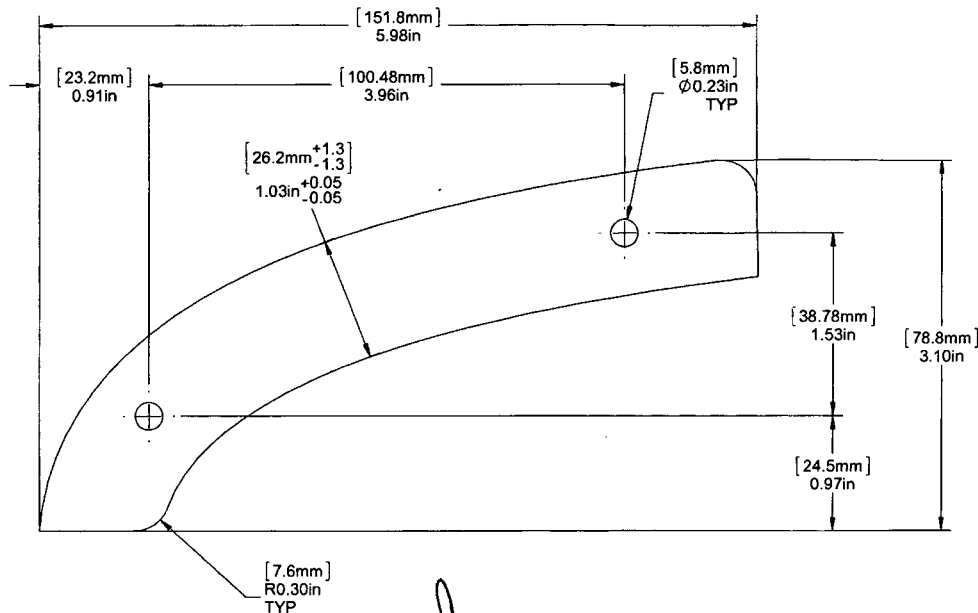
8 7 6 5 4 3 2 1

D

C

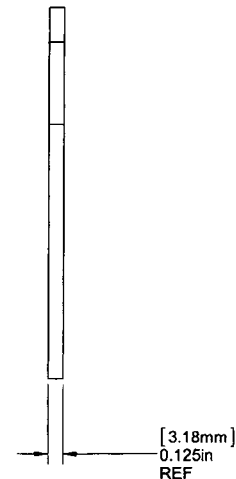
B

A



*WLO  
123070*

**D5117-5 GASKET**



D

C

B

A

**NOTES:**

- 1) MATERIAL: MCMASTER-CARR P/N 8623K358 (12" X 12" SHEET)  
SILICONE RUBBER 1/8 IN THICK, SOFT  
ALTERNATE P/N 8623K338 (36" X 36" SHEET)  
SILICONE RUBBER 1/8 IN THICK, SOFT
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.07 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D5117-5-a.DXF"

**RELEASED**  
2014-06-11

APPROVED

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | AK       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | RF       |  |              |
| CHECKED    | HS       | DRAWING NO.  | REV. A       |
| MFG. APPR. | DD       | <b>D5117</b>   | SHEET 3 OF 4 |
| APPROVED   | HS       | TITLE  | SCALE        |
| DE APPR.   | DS       | <b>GASKET</b>  | NTS          |
| DATE       | 14.05.14 | COPYRIGHT © 2014 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |

8 7 6 5 4 3 2 1